



Rua Solidônio Leite, 1.127  
Fone 11 2154-2951

**Rosca BSP (Gás)** – Tolerância de parafusos em qualidade média 6g

Cilíndrica ISO DIN 259 55°

Rosca	Passo	Diâmetro Primitivo		Diâmetro Externo	
		Min./ mm	Max./ mm	Min./ mm	Max./ mm
1/8	28	9,040	9,147	9,514	9,728
1/4	19	12,176	12,301	12,907	13,157
3/8	19	15,679	15,806	16,408	16,662
1/2	14	19,635	19,793	20,671	20,955
5/8	14	21,607	21,749	22,627	22,911
3/4	14	25,137	25,279	26,157	26,441
7/8	14	28,897	29,039	29,917	30,201
1	11	31,590	31,770	32,889	33,249
1 1/8	11	36,238	36,418	37,537	37,897
1 1/4	11	40,251	40,431	41,550	41,910
1 3/8	11	42,664	42,844	43,963	44,323
1 1/2	11	46,144	46,324	47,443	47,803
1 3/4	11	52,087	52,267	53,386	53,746
2	11	57,955	58,135	59,254	59,614
2 1/4	11	64,014	64,231	65,276	65,710
2 1/2	11	73,488	73,705	74,750	75,184
2 3/4	11	79,838	80,055	81,100	81,534
3	11	86,188	86,405	87,450	87,884
3 1/4	11	92,284	92,501	93,546	93,980
3 1/2	11	98,634	98,851	99,896	100,330
3 3/4	11	104,984	105,201	106,246	106,680
4	11	111,334	111,551	112,596	113,030
4 1/2	11	124,034	124,251	125,296	125,730
5	11	136,734	136,951	137,996	138,430
5 1/2	11	149,434	149,651	150,696	151,130
6	11	162,134	162,351	163,396	163,830