



Rua Solidônio Leite, 1.127
Fone 11 2154-2951

Rosca Métrica – ISO DIN 13 60° Tolerância de parafusos em qualidade média 6g

| Rosca | Passo | Diâmetro Primitivo | | Diâmetro Externo | |
|-------|-------|--------------------|----------|------------------|----------|
| | | Min./ mm | Max./ mm | Min./ mm | Max./ mm |
| M 1 | 0,25 | 0,785 | 0,838 | 0,937 | 1,000 |
| M 1,1 | 0,25 | 0,885 | 0,938 | 1,033 | 1,100 |
| M 1,2 | 0,25 | 0,985 | 1,038 | 1,137 | 1,200 |
| M 1,4 | 0,30 | 1,149 | 1,205 | 1,329 | 1,400 |
| M 1,6 | 0,35 | 1,291 | 1,354 | 1,496 | 1,581 |
| M 1,8 | 0,35 | 1,491 | 1,554 | 1,696 | 1,781 |
| M 2 | 0,40 | 1,654 | 1,721 | 1,900 | 2,000 |
| M 2,2 | 0,45 | 1,817 | 1,888 | 2,080 | 2,180 |
| M 2,5 | 0,45 | 2,117 | 2,188 | 2,380 | 2,480 |
| M 3 | 0,50 | 2,580 | 2,655 | 2,874 | 2,980 |
| M 3,5 | 0,60 | 3,004 | 3,089 | 3,354 | 3,479 |
| M 4 | 0,70 | 3,433 | 3,523 | 3,838 | 3,978 |
| M 4,5 | 0,75 | 3,901 | 3,991 | 4,338 | 4,478 |
| M 5 | 0,80 | 4,361 | 4,456 | 4,826 | 4,976 |
| M 6 | 1,00 | 5,212 | 5,324 | 5,794 | 5,974 |
| M 7 | 1,00 | 6,212 | 6,324 | 6,794 | 6,974 |
| M 8 | 1,25 | 7,042 | 7,160 | 7,760 | 7,972 |
| M 9 | 1,25 | 8,042 | 8,160 | 8,760 | 8,972 |
| M 10 | 1,50 | 8,862 | 8,994 | 9,732 | 9,968 |
| M 11 | 1,50 | 9,862 | 9,994 | 10,732 | 10,968 |
| M 12 | 1,75 | 10,679 | 10,829 | 11,701 | 11,966 |
| M 14 | 2,00 | 12,503 | 12,663 | 13,682 | 13,962 |
| M 16 | 2,00 | 14,503 | 14,663 | 15,682 | 15,962 |
| M 18 | 2,50 | 16,164 | 16,334 | 17,623 | 17,958 |

