



Rua Solidônio Leite, 1.127
Fone 11 2154-2951

Rosca Americana UNC – Tolerância de Parafusos em qualidade média 2A
ASA B 1.1 60°

Rosca	Passo	Diâmetro Primitivo		Diâmetro Externo	
		Min./ mm	Max./ mm	Min./ mm	Max./ mm
1	64	1,532	1,582	1,742	1,839
2	56	1,821	1,875	2,065	2,169
3	48	2,096	2,154	2,383	2,497
4	40	2,350	2,413	2,695	2,824
5	40	2,677	2,743	3,025	3,155
6	32	2,898	2,969	3,332	3,485
8	32	3,553	3,627	3,990	4,143
10	24	4,028	4,112	4,618	4,801
12	24	4,686	4,773	5,278	5,461
1/4	20	5,403	5,497	6,116	6,322
5/16	18	6,888	6,990	7,686	7,907
3/8	16	8,349	8,461	9,253	9,492
7/16	14	9,779	9,898	10,815	11,077
1/2	13	11,265	11,392	12,385	12,662
9/16	12	12,741	12,873	13,957	14,247
5/8	11	14,196	14,336	15,527	15,834
3/4	10	17,203	17,353	18,677	19,004
7/8	9	20,183	20,343	21,824	22,177
1	8	23,114	23,287	24,968	25,389
1 1/8	7	25,979	26,162	28,103	28,519
1 1/4	7	29,149	29,337	31,278	31,694
1 3/8	6	31,910	32,113	34,402	34,864
1 1/2	6	35,082	35,288	37,577	38,039
1 3/4	5	40,856	41,082	43,861	44,381

